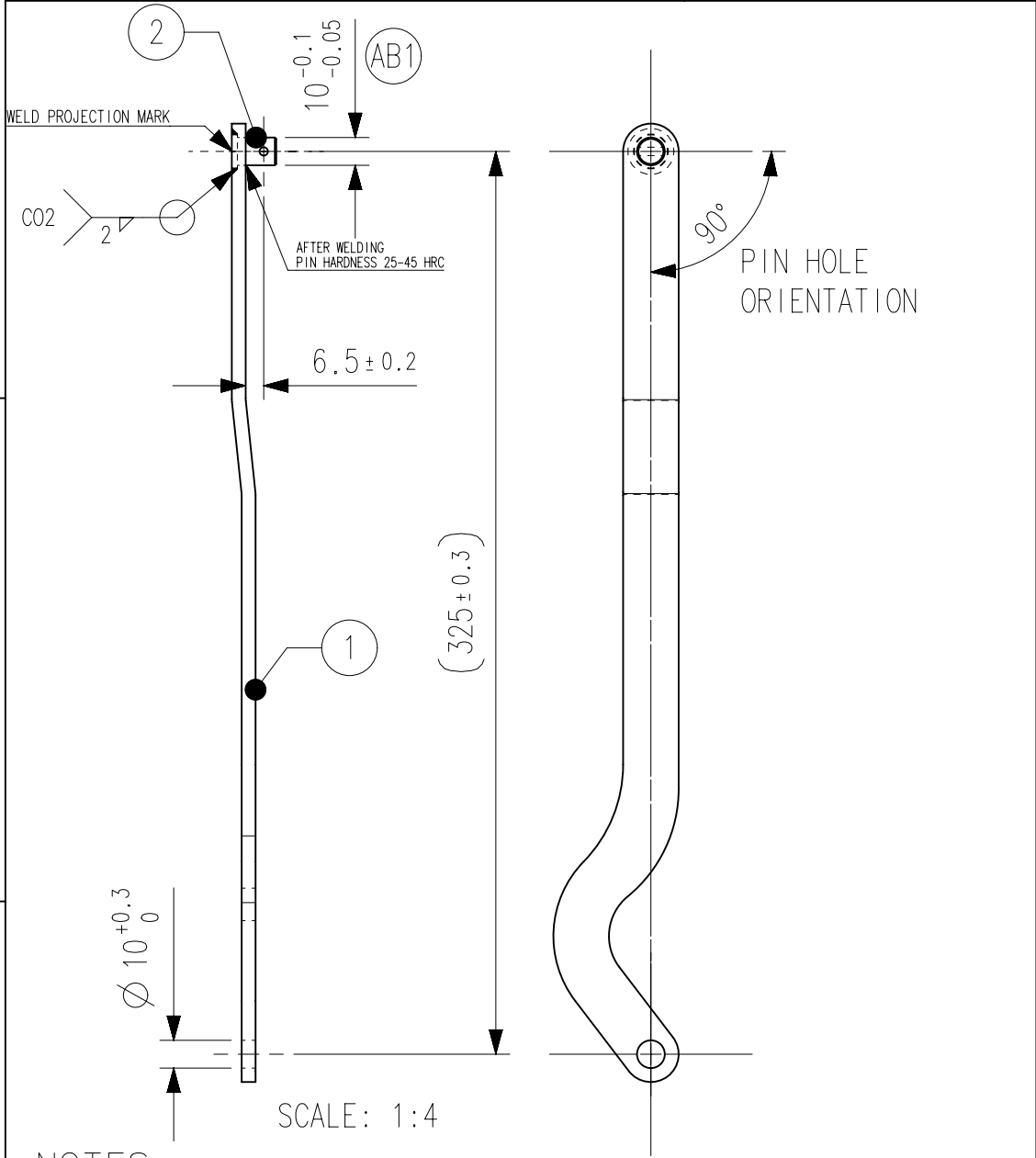
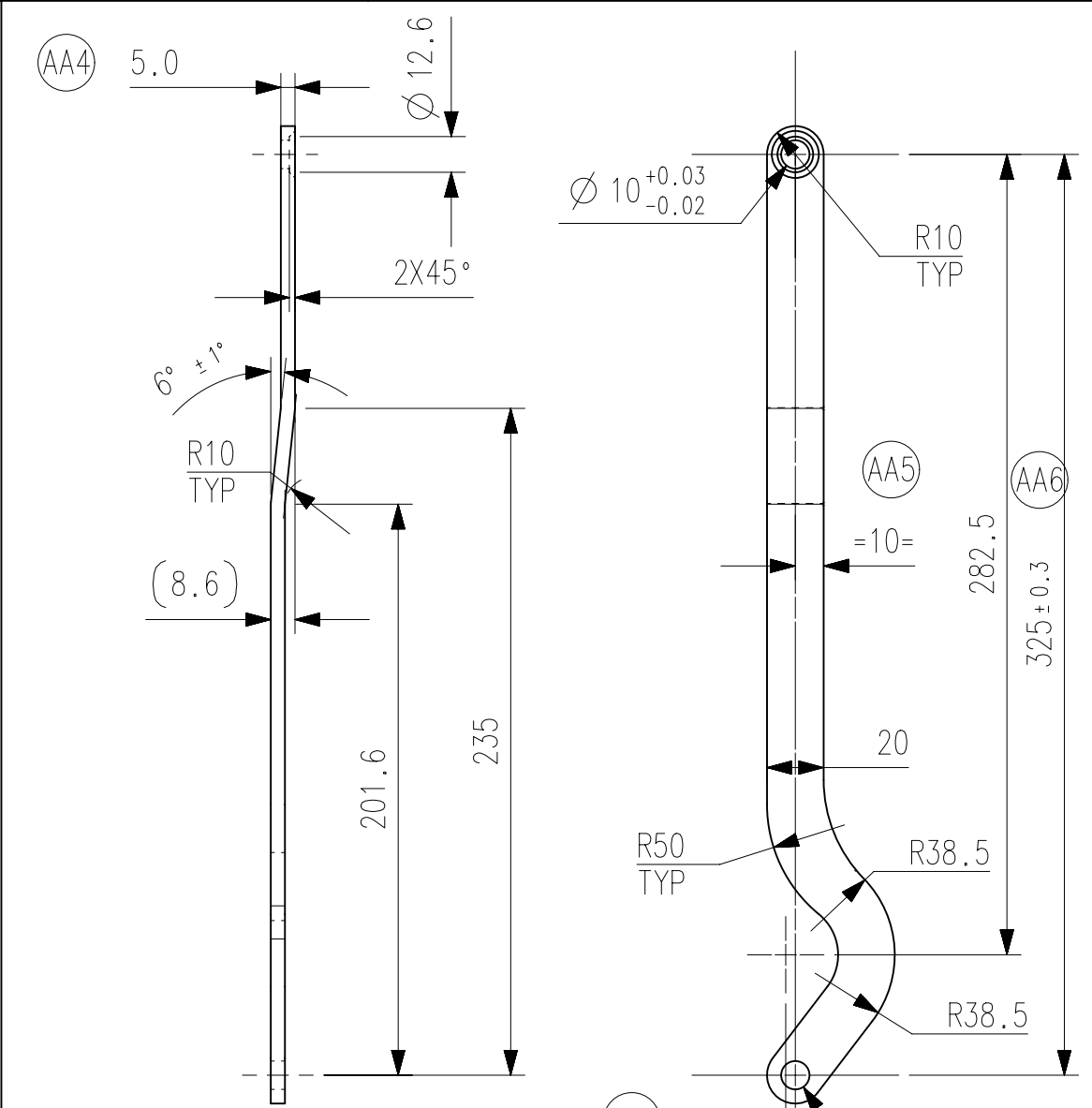




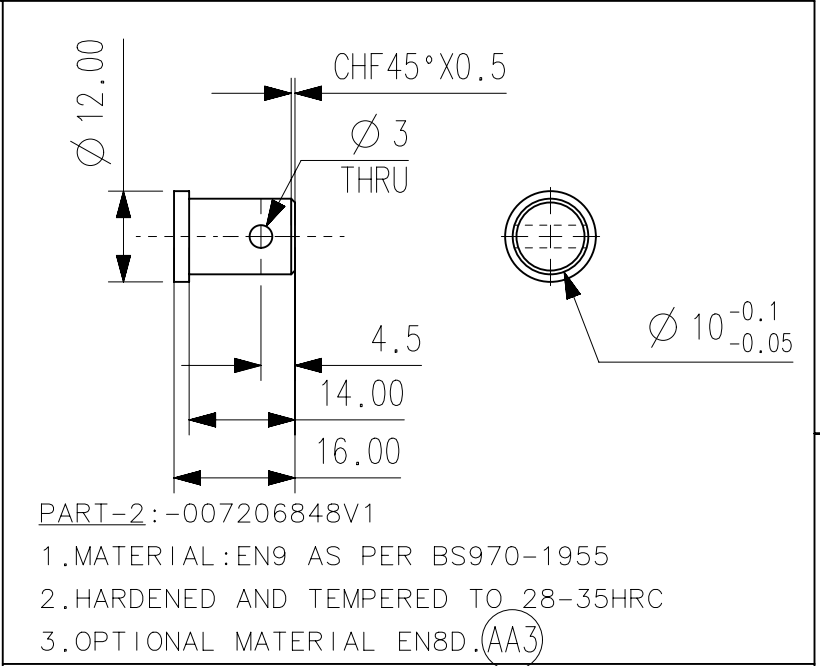
- NOTES :-
- 1.ASSEMBLY TO BE PRIMED AS PER PS 529 (PROCEDURE 2)PASSING TEST AS PER TO4034 EXCEPT IN PART 2.
 - 2.WELDING TO BE DONE AS PER PS608.
 - 3.WELDING SPATTERS ARE NOT ALLOWED ON PART 2
 - 4.SURFACE AREA:17536.8mm²

A	ER17C0004669		AC		PRODUCTION RELEASE		PGP	SSC	BUB	22/12/17
	ECN17P001514		AB	D1	1.WAS 10 ^{+0.1} _{-0.05}		KSK	DS	BUB	07/02/17
				C3	6.TOLERANCE ADDED					
				C3	5.SYMBOL ADDED(=10=)					
				D2	4.DIM MODIFIED(5.0)					
				C4	3.OPTIONAL MATERIAL ADDED					
				B3	2.DIM ADDED					
	ECN16P000315		AA	B3	1.MATERIAL CHANGED		KSK	DS	BUB	11/2/16
	E.R.NO.		LET	LOC	REVISIONS		DSNR	CKR.	APPR.	DATE

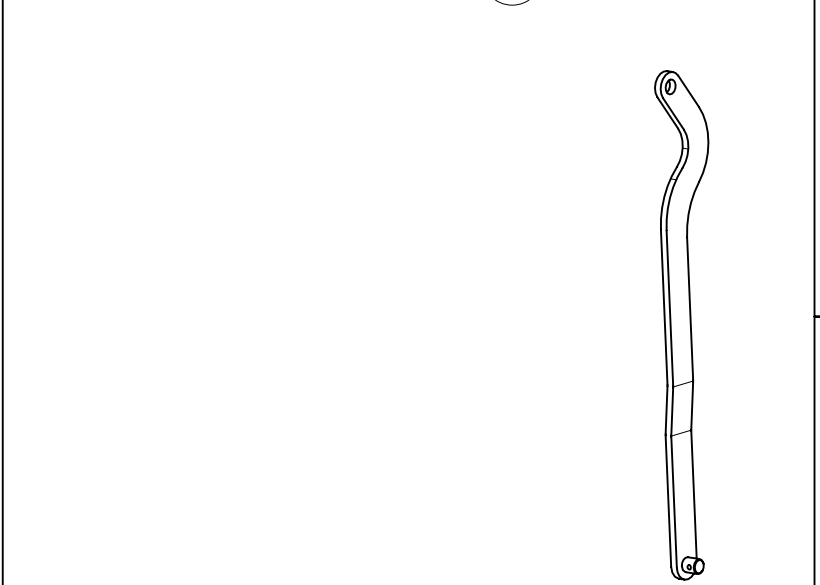


PART-1:-007209915C1
MATERIAL: HRPO AS PER IS1079

<SC> :SIGNIFICANT CHARACTERISTICS													▽:CRITICAL CHARACTERISTICS																
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.													MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.																
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989																													
DIMENSIONS													E.R. / PROC.REQ.NO : ER17C0004669						PART NO. : 007209961C1										
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000	UPTO															3	6	30	120
f	FINE		(X.XXX)	± 0.05		± 0.05		± 0.1		± 0.15		± 0.2		± 0.3		± 0.5		-		PART NAME : CONNECTING LINK									
m	MEDIUM		(X.XX)	± 0.1		± 0.1		± 0.2		± 0.3		± 0.5		± 0.8		± 1.2		± 2											
c	COARSE		(X.X)	± 0.2		± 0.3		± 0.5		± 0.8		± 1.2		± 2		± 3		± 4											
v	VERY COARSE (X)		-	± 0.5		± 1		± 1.5		± 2.5		± 4		± 6		± 8													
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.											MATERIAL : SEE NOTES						HEAT TREATMENT : -----										
f	FINE		(X.XXX)	± 1°		± 0° 30'		± 0° 20'		± 0° 10'		± 0° 5'		CAD ENGG. KSK KSK 11/09/15 DESIGNER KSK KSK 11/09/15 CHECKER DS DS 11/09/15 APPR.BY BUB BUB 11/09/15															
m	MEDIUM		(X.XX)																										
c	COARSE		(X.X)																	± 1° 30'		± 1°		± 0° 30'		± 0° 15'		± 0° 10'	
v	VERY COARSE (X)																			± 3°		± 2°		± 1°		± 0° 30'		± 0° 20'	
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.													COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY																
IF IN DOUBT, ASK																										DO NOT SCALE			
ALL DIMENSIONS ARE IN mm.													CHECK DRG WITH LATEST CHANGE No.-----																



PART-2:-007206848V1
1.MATERIAL:EN9 AS PER BS970-1955
2.HARDENED AND TEMPERED TO 28-35HRC
3.OPTIONAL MATERIAL EN8D.(AA3)



REF NO: 007207629C1